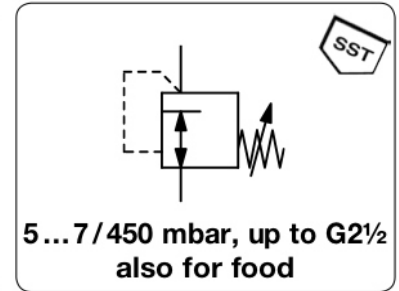


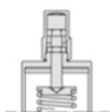
R74 - Régulateur basse pression, tout inox, adapté à l'industrie pharmaceutique, finition électro-polissage/microbillage, raccordement taraudé ou sur brides

Description	Diaphragm-operated pressure regulator completely made of stainless steel for very low outlet pressure, independent of inlet pressure.		
Note	It is recommended to select an outlet diameter at least one time larger than the main valve's diameter. Mounting position with spring cage downward at pressure range < 100 mbar.		
Media	compressed air or gases		
Supply pressure	max. 25 bar at R74-02 to -A8,		max. 16 bar at R74-08/16
Adjustment	by T-handle with locknut		
Relieving function	non-relieving		
Gauge port	G¼ on both sides of the body	Mounting position	spring cage downward
Temperature range	0 °C to 140 °C / 32 °F to 284 °F for EPDM, steamable		
Material	Body: stainless steel 1.4301, optionally 1.4435	Spring cage: stainless steel 1.4301	
	Diaphragm: EPDM	Seals: EPDM	O-rings: EPDM



Dimensions			Nominal K _v -	Flow rate		Connection	Diaphr.	P ₁	Pressure	Order
A	B	C	size	value	air	water	thread	recommended	range	number
mm	mm	mm	DN	(m³/h)	l/min*1	l/min*2	G	Ø mm	< bar	mbar

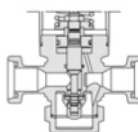
Low pressure regulator										supply pressure max. 16 / 25 bar, non-relieving, without constant bleed		R74		
70	368	48	8	1.2	30	1.8	G¼	405	0.5	5 ... 9	0.5	8 ... 15	R74-02A	
												14 ... 28	R74-02B	
												25 ... 33	R74-02C	
							R74-03	310	0.8	28 ... 56	1.2	28 ... 56	R74-02D	
							for G¾					50 ... 74	R74-02E	
							R74-A4	235	1.5	60 ... 120	2.0	60 ... 120	R74-02F	
							for G½					100 ... 150	R74-02G	
								190	4.0	130 ... 266	25	130 ... 266	R74-02H	
												230 ... 450	R74-02I	
													R74-02K	
70	368	48	10	2.0	30	1.8	G¾	R74-03.	
70	368	48	15	2.2	30	1.8	G½	R74-A4.	
90	368	58	15	3.0	120	7.2	G½	405	0.5	5 ... 8	0.5	8 ... 15	R74-04A	
												13 ... 27	R74-04B	
												25 ... 32	R74-04C	
							R74-06	310	0.8	27 ... 54	1.2	27 ... 54	R74-04D	
							for G¾					50 ... 70	R74-04E	
							R74-A8	235	1.5	60 ... 100	2.0	60 ... 100	R74-04F	
							for G1					100 ... 140	R74-04G	
								190	4.0	130 ... 250	25	130 ... 250	R74-04H	
												220 ... 400	R74-04I	
													R74-04K	
90	368	58	20	3.2	120	7.2	G¾	R74-06.	
90	368	58	25	3.5	120	7.2	G1	R74-A8.	
105	388	68	25	6.3	370	22	G1	405	0.5	5 ... 8	0.5	7 ... 14	R74-08A	
												13 ... 25	R74-08B	
												25 ... 30	R74-08C	
							R74-12	310	0.8	28 ... 50	1.2	28 ... 50	R74-08D	
							for G1½					50 ... 65	R74-08E	
								235	1.4	60 ... 110	2.0	60 ... 110	R74-08F	
												100 ... 140	R74-08G	
								190	5.0	120 ... 230	16	120 ... 230	R74-08H	
												210 ... 400	R74-08I	
													R74-08K	
105	388	68	32	6.5	370	22	G1¼	R74-10.	
105	388	68	40	6.7	370	22	G1½	R74-12.	



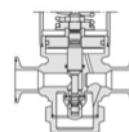
tamper-proof cap for pressure adjustment



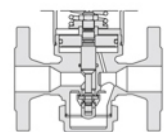
drainage through bottom screw



threaded connection e.g. DIN 11851 / 11864-1



clamp fittings e.g. DIN 32676



flange e.g. DIN 11864-2

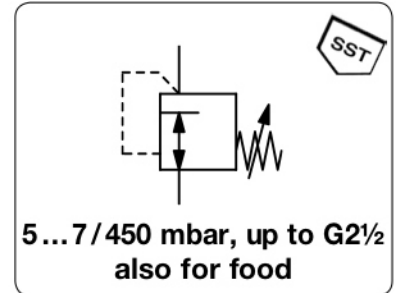
*1 at 10 m/s flow velocity
*2 at 1.5 m/s flow velocity



R74 - Régulateur basse pression, tout inox, adapté à l'industrie pharmaceutique, finition électro-polissage/microbillage, raccordement taraudé ou sur brides

Pharmacy and food-safe version

Description	The pharmacy version (option P) standard design is completely made of stainless steel, independent of inlet pressure, sealed at zero consumption, with EPDM and steamable up to 140 °C / 284 °F. Media contact parts have roughness of $R_a < 2.6 \mu\text{m}$.					
Special options	Add the appropriate letter to the order number:					
Outer surface	Valve body: electropolished	FA	glass bead shot-peened	FC	ground/polished $R_a 1.2 \mu\text{m}$	FE
	Complete valve: electropolished	FB	glass bead shot-peened	FD		
Inner surface	Valve body: $R_a < 2.0 \mu\text{m}$		glass bead shot-peened	GA		
	Media contact parts: $R_a < 1.6 \mu\text{m}$	GB	$R_a < 0.8 \mu\text{m}$	GC	$R_a < 0.5 \mu\text{m}$	GD
Connection	Aseptic flange as per DIN 11864-2	F(AS)	as per APV	F(APV)		
	Flange as per DIN 2633 (PN16)	F	as per ANSI B16.5 150 lbs	F150lbs		
	Threaded connection as per DIN 11851	GA				
	Clamp fittings as per DIN 32676	CL				



Dimensions			Nominal K_v -	Flow rate	Connection	Diaphr.	P_1	Pressure	Order
A	B	C	size	air	water	thread	recommended	range	number
mm	mm	mm	DN	(m ³ /h)	l/min*1	G	Ø mm	< bar	mbar

Low pressure regulator										supply pressure max. 16 / 25 bar, non-relieving, without constant bleed	R74
145	435	85	50	13.0	1350	81	G2*	405	0.5	5... 7	R74-16A
									0.5	7... 14	R74-16B
									0.5	12... 24	R74-16C
									0.8	21... 26	R74-16D
							310	1.2	25... 28		R74-16E
								2.0	27... 45		R74-16F
								3.0	42... 50		R74-16G
							235	4.0	50... 63		R74-16H
								16	60...110		R74-16I
								16	100...180		R74-16K
								16	160...300		R74-16L
145	435	85	40	12.5	1350	81	G1½	R74-B2.
145	435	85	65	13.5	1350	81	G2½	R74-20.



R74-08IF



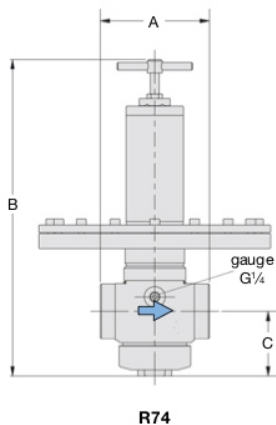
R74-16A

Special options, add the appropriate letter

NPT	connection thread	R74-...N
stainless steel 1.4435	housing 1.4435, spring cage 1.4301 for G¾ up to G1	R74-...S
tamper-proof cap	adjustment by spanner, height 40 mm lower	R74-...T
drainage	through bottom screw	R74-...U
volume booster	pneumatic pressure setting	R74-...J
other connections	DIN or ANSI flange, threaded connection or clamp fittings	R74-...F.
for pharmacy	forged stainless steel, $R_a < 2.6 \mu\text{m}$, steamable, EPDM	R74-...P
for food industry	EPDM elastomer with FDA approval	R74-...

Accessories, enclosed

pressure gauge Ø 63 mm, 0...*3 mbar, G¼, capsule type, 0...100 °C/32...212 °F **MS6302-...***
for other requirements on request



R74



*1 at 10 m/s flow velocity

*2 at 1.5 m/s flow velocity

*3 B2 = 0...25 mbar, B6 = 0...60 mbar, C1 = 0...100 mbar, C3 = 0...250 mbar, C4 = 0...400 mbar, C6 = 0...600 mbar