

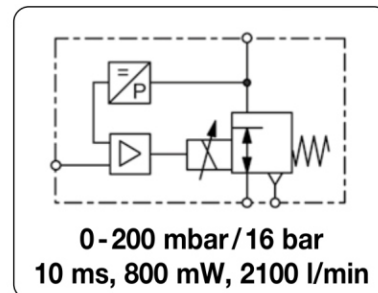
# PRE - Régulateur proportionnel de pression, piezoélectrique, très réactif - 16 bar

## PRE - Very quick piezo proportional pressure regulator - 16 bar

### Description

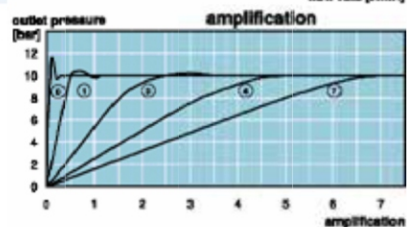
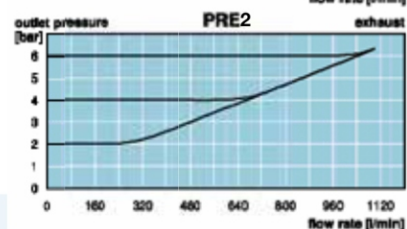
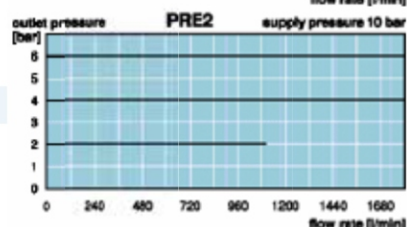
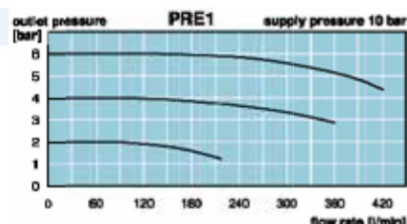
Piezo-operated proportional pressure regulator based on the principle of a piezo element which bends when voltage is applied. At the end of the piezo element is a flapper valve, which operates against a precision nozzle to create back pressure on the control diaphragm of a booster relay. A pressure transducer provides feedback of the outlet pressure compared with the setpoint value with correction by the electronic control system if necessary.

<b>Minimal power consumption</b>	<ul style="list-style-type: none"> <li>no self-heating, even none at pressure absence</li> <li>safe battery operation over a long period</li> </ul>
<b>Piezo element</b>	<ul style="list-style-type: none"> <li>almost no power consumption necessary for regulation</li> <li>extremely quick regulating operations</li> <li>low-noise regulation especially for medical and laboratory technology</li> </ul>
<b>Small and light design</b>	<ul style="list-style-type: none"> <li>particularly suitable for portable devices in conjunction with battery operation</li> <li>ideal for limited space conditions</li> </ul>
<b>PRE1</b>	DN 2.5, 350 l/min, coupling socket M8x1, 3-pin, monitor signal optionally 0... $P_{2max} \triangleq 0.10 V$ , max. 1 mA, $R_a > 1k\Omega$
<b>PRE2</b>	DN 6, 1600 l/min, coupling socket M12x1.5, 5-pin, monitor signal standard 0... $P_{2max} \triangleq 0.10 V$ , max. 1 mA, $R_a > 1k\Omega$



### General features

<b>Description</b>	Piezo-operated 3-port/2-way proportional pressure regulator with internal pressure sensor and closed loop.
<b>Protection class</b>	IP 30 for PRE1 according to DIN EN 60529 IP 65 for PRE2 according to DIN EN 60529 with coupling socket and tapped exhaust
<b>Mounting position</b>	any
<b>Temperature range</b>	0 °C to 50 °C / 32 °F to 122 °F
<b>Material</b>	Body: plastic, PRE1 IXEF1022 PRE2 Grivory GVX-65H Elastomer: NBR/Buna-N Inner valve: brass and spring steel



### Pneumatic features

<b>Media</b>	dry, unlubricated and 5 µm filtered compressed air or non-corrosive gases
<b>Supply pressure</b>	min. 1.5 bar (at $P_2 \leq 8$ bar) or 2 bar (at $P_2 \geq 8$ bar) and additional $P_1$ min. 1 bar greater than $P_2$ max. 2.5 bar up to 17 bar, depending on pressure range according to chart
<b>Flow rate</b>	PRE1: max. 350 l/min at $P_1 = 10$ bar, $P_2 = 6$ bar and open outlet DN 2.5 PRE2: max. 1600 l/min at $P_1 = 10$ bar, $P_2 = 6$ bar and open outlet DN 6
<b>Exhaust</b>	PRE1: 180 l/min at $P_2 = 6$ bar, 20 l/min at $P_2 = 200$ mbar PRE2: 1000 l/min at $P_2 = 6$ bar, 400 l/min at $P_2 = 2$ bar
<b>Air consumption</b>	PRE1: < 1.0 l/min independent of pressure range PRE2: < 1.0 l/min independent of pressure range

### Electrical features

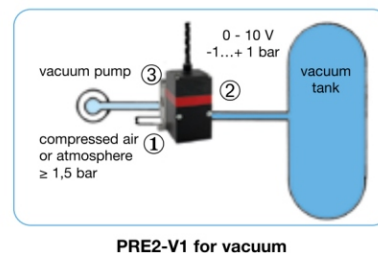
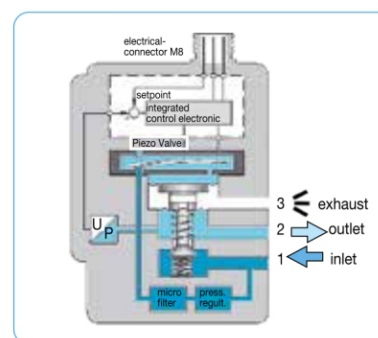
<b>Supply voltage</b>	PRE1: 24 V DC $\pm 10\%$ , 0.4 W, current consumption max. 15 mA PRE2: 24 V DC $\pm 10\%$ , 0.8 W, current consumption max. 30 mA
<b>Command signal</b>	4 ... 20 mA or 0 ... 10 V
<b>Impedance</b>	PRE1: $\geq 66 k\Omega$ at voltage signal, $\leq 500 \Omega$ at current signal PRE2: $\geq 55 k\Omega$ at voltage signal, $\leq 500 \Omega$ at current signal
<b>Electrical connector</b>	PRE1: coupling socket M8x1, 3-pin PRE1-R: coupling socket M8x1, 4-pin PRE2: coupling socket M12x1.5, 5-pin
<b>Monitor signal</b>	PRE1-U.R: as option 0... $P_{2max} / 0 \dots 10 V$ , max. 1 mA, $R_a > 1k\Omega$ PRE2: standard 0... $P_{2max} / 0 \dots 10 V$ , max. 1 mA
<b>Electronic switch</b>	PRE2 only, PNP, "on" when setpoint and actual value match in the tolerance range 0 V DC = off, $U_N - 0.7 V$ DC = on, output current < 200 mA, tolerance $P_2: \pm 2\%$
<b>Failsafe</b>	If signal or electrical supply fails, outlet pressure falls to zero and the regulator exhausts.
<b>Note</b>	For long connection lines shielding is to be used. Pay attention to voltage drops. As the case may be, current signal is preferable.

### Accuracy

<b>Linearity</b>	< 0.5% FS, at 0.2 bar range	< % FS
<b>Hysteresis</b>	< 0.2% FS, at 0.2 bar range	< 0.5% FS
<b>Response sensitivity</b>	< 0.1% FS, at 0.2 bar range	< 0.5% FS at PRE1 < 0.2% FS at PRE2
<b>Repeatability</b>	< 0.2% FS, at 0.2 bar range	< 0.5% FS
<b>Response time</b>	10 ms	
<b>Over all accuracy</b>	$\pm 0.2\%$ FS (Monitor signal $\pm 1.5\%$ FS)	

### Adjustment

<b>Zero point</b>	calibration only by factory
<b>Range</b>	calibration only by factory

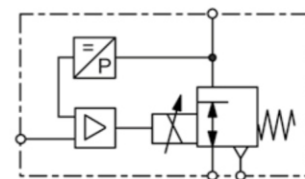


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### Technical features

• <b>Highly dynamic</b>	10 ms, critical frequency 43 Hz	• <b>Linearity</b>	< 0.5% or 1% FS
• <b>Low power consumption</b>	400 mW / 800 mW nominal power	• <b>Hysteresis</b>	< 0.2% or 0.5% FS
• <b>No self-heating</b>	due to low power consumption	• <b>Response sensitivity</b>	< 0.1% or 0.5% FS
• <b>Battery operation</b>	due to low power consumption	• <b>Repeatability</b>	< 0.2% or 0.5% FS
• <b>For portable devices</b>	up to 3 bar pressure range	• <b>Failsafe</b>	exhaust at power breakdown
• <b>No over-oscillation</b>	adjustable closed loop amplification	• <b>Protection class</b>	IP 30 or IP 65
• <b>No resonance oscillation</b>	adjustable closed loop amplification	• <b>Two-wire system</b>	for signal 4...20 mA



**0 ... 200 mbar / 16 bar**  
**10 ms, 800 mW, 2400 l/min**

Dimensions			Supply pressure	Flow rate	Connection thread	Pressure range	Order number for inlet signal	
A	B	C	max. bar	l/min*1	G	bar	4-20 mA	0-10 V
mm	mm	mm						

Proportional press. regl.							supply voltage 24 V DC, constant bleed, with straight coupling socket and 5 m cable	PRE	PRE
36	61	53	2.5	100	G <sup>1</sup> / <sub>8</sub>	0 ... 0.2	PRE1-IA2	PRE1-UA2	
				200		0 ... 2	PRE1-I02	PRE1-U02	
				250		0 ... 5	PRE1-I05	PRE1-U05	
				280		0 ... 6	PRE1-I06	PRE1-U06	
				350		0 ... 8	PRE1-I08	PRE1-U08	
46	84	68	2.5	800	G <sup>1</sup> / <sub>4</sub>	-1 ... 1	PRE2-I01V1	PRE2-U01V1	
				1500		-1 ... 4	PRE2-I04V1	PRE2-U04V1	
				1500		-1 ... 6	PRE2-I06V1	PRE2-U06V1	
			10	1700	-1 ... 10	PRE2-I10V1	PRE2-U10V1		
				2.5	500	0 ... 0.5	PRE2-IA5	PRE2-UA5	
			900		0 ... 1	PRE2-I01	PRE2-U01		
			1100		0 ... 2	PRE2-I02	PRE2-U02		
			7.0	1100	0 ... 3	PRE2-I03	PRE2-U03		
				1500	0 ... 4	PRE2-I04	PRE2-U04		
			10	1500	0 ... 5	PRE2-I05	PRE2-U05		
				1500	0 ... 6	PRE2-I06	PRE2-U06		
				1700	0 ... 10	PRE2-I10	PRE2-U10		
				2400	0 ... 16	PRE2-I16	PRE2-U16		



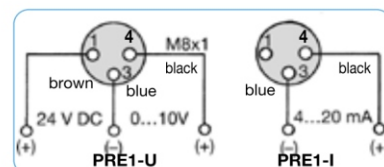
PRE1



PRE2

### Special options, add the appropriate letter

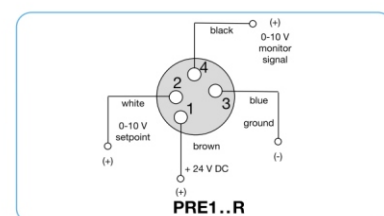
monitor signal	0-10 V, standard at PRE2	for PRE1-U	PRE1-...R
flange connection	without manifold		PRE-...F
w/o coupling socket	and without cable		PRE-...H
mounting clips	for DIN rail		PRE-...C
deviant pressure ranges			PRE-...XX
for oxygen*2	specially cleaned		PRE-...15



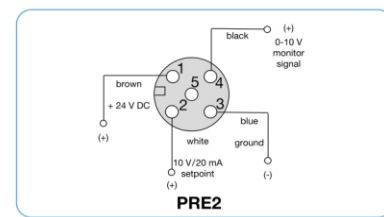
connection diagram

### Accessories, enclosed

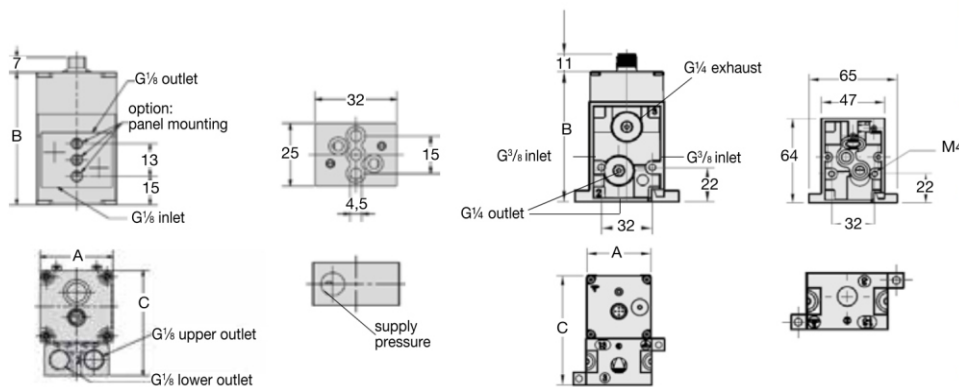
coupling socket	with 5 m cable, angular	M8x1, 3-pin	for PRE1	KM08-C3-5	31,00
		M8x1, 4-pin	for PRE1-R	KM08-C4-5	31,00
		M12x1.5, 5-pin	for PRE2	KM12-C5-5	65,00



connection diagram



connection diagram



\*1 at open outlet  
 \*2 by PRE1 no tapped exhaust on the manifold

